



Bergamid™ B70 H Black TM-WF SO4

Polyamide 6

Key Characteristics

Product Description

PA6 Compound with Impact Modified.

General

Material Status	• Commercial: Active
Regional Availability	• Europe
Features	• Heat Stabilized • High Impact Resistance
RoHS Compliance	• RoHS Compliant
Appearance	• Black
Forms	• Pellets
Processing Method	• Injection Molding

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density ²	0.980 g/cm ³	0.980 g/cm ³	ISO 1183
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus	87000 psi	600 MPa	ISO 527-2
Tensile Stress (Break)	3630 psi	25.0 MPa	ISO 527-2
Nominal Tensile Strain at Break	> 100 %	> 100 %	ISO 527-2
Flexural Modulus	79800 psi	550 MPa	ISO 178
Flexural Stress	2900 psi	20.0 MPa	ISO 178
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Charpy Notched Impact Strength (73°F (23°C))	43 ft·lb/in ²	90 kJ/m ²	ISO 179
Charpy Unnotched Impact Strength 73°F (23°C)	No Break	No Break	ISO 179

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	3.0 to 4.0 hr	3.0 to 4.0 hr
Suggested Max Moisture	< 0.10 %	< 0.10 %
Processing (Melt) Temp	482 to 536 °F	250 to 280 °C
Mold Temperature	104 to 176 °F	40 to 80 °C

Notes

¹ Typical values are not to be construed as specifications.

² +/- 0.02

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CONTACT INFORMATION

Americas

United States - Avon Lake
+1 440 930 1000

United States - McHenry
+1 815 385 8500

Asia

China - Guangzhou
+86 20 8732 7260

China - Shenzhen
+86 755 2969 2888

China - Suzhou
+86 512 6823 24 38

China - Suzhou
+86 512 6265 2600

Hong Kong -
+852 2690 5332

Taiwan - Yonghe City,
+886 9396 99740, +886 2929 1849

Europe

Germany - Gaggenau
+49 7225 6802 0

Spain - Barbastro (Huesca)
+34 974 310 314



Beyond Polymers.

Better Business Solutions.SM

www.polyone.com

PolyOne Americas

33587 Walker Road
Avon Lake, Ohio 44012
United States
+1 440 930 1000
+1 866 POLYONE

PolyOne Asia

No. 88 Guoshoujing Road
Z.J Hi-tech Park, Pudong
Shanghai, 201203, China
+86 21 5080 1188

PolyOne Europe

6 Giällewee
+352 269 050 35

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